

# INSTALLATION INSTRUCTIONS

## Product

Horizontal Surface Base

**DS-56**

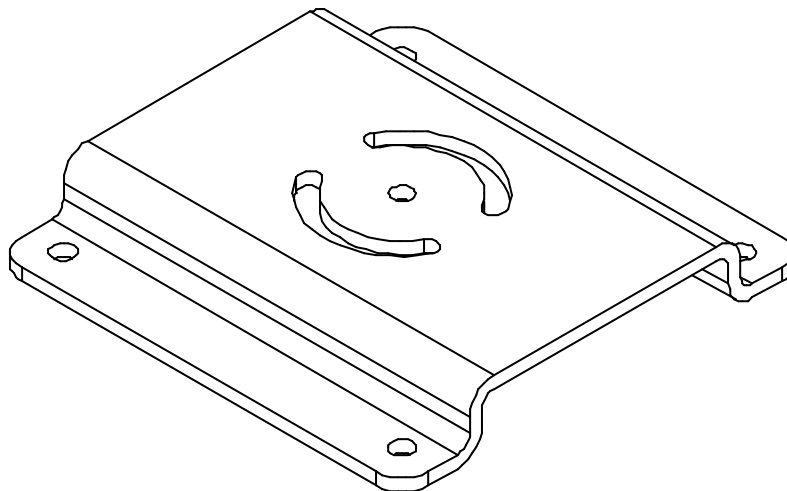
## Revision

B

## Form #

INST-14

1. First mount the head or rack on the base, following the instructions furnished with the head or rack.
2. With the head or rack in the center of tilt range, locate the assembly on the mounting surface in the desired position. Mark the locations of the four mounting holes.
3. Drill a 13/32" hole at each mounting hole location, using care not to damage any equipment below the mounting surface. Use machine bolts and nuts of the largest size that will fit the holes in the base. Most bases have holes for 3/8" bolts, but holes for 1/2" bolts are furnished in the taller bases.
4. Place bolts, washers and nuts in all holes and tighten. We strongly recommend **fender washers** if the mounting surface is less than 1/8" thick. Do **not** use lag screws or sheet metal screws as these can pull out of the floor.



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